

If the Teleflex Cable Control Can be Removed

Removal

- 1 Remove teleflex cable control (77.0—200).
- 2 Separate outlet pipe (35) from gear unit.
- 3 Loosen fastening screws (40) of holder (39) (Fig. 1).
- 4 Disconnect electric connection.
- 5 Separate holder with motor and gear unit from teleflex tube and remove.

Installation

- 6 For installation proceed vice versa.

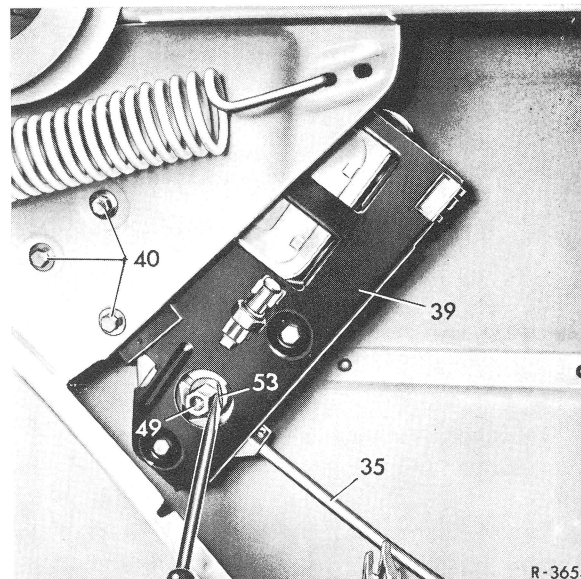


Fig. 1 (shown on Model 114/115)

- | | |
|---------------------|----------------|
| 35 Outlet pipe | 49 Counter nut |
| 39 Holder | 53 Lock washer |
| 40 Fastening screws | |

If the Teleflex Cable Control Cannot be Removed

Removal

Note: First try to remove teleflex cable control as described in Job No. 77.0—200. If this is impossible, disassemble drive gear.

- 1 Loosen lock (53) of counter nut (49) on gear unit and unscrew counter nut.
- 2 Remove holder (39) (Fig. 1).
- 3 Screw fastening screws (43) out of gear unit cover (42) (Fig. 2).
- 4 Remove gear unit cover (42) and take off large gear wheel (44) including drive shaft (45) (Fig. 2 and 3).

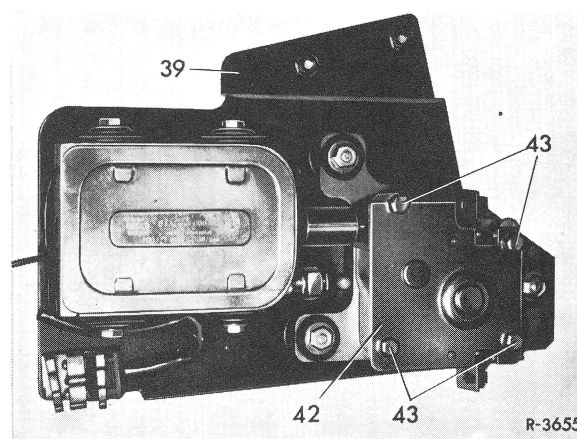


Fig. 2

- | |
|--|
| 39 Holder for motor and gear unit |
| 42 Gear unit cover |
| 43 Fastening screws on gear unit cover |

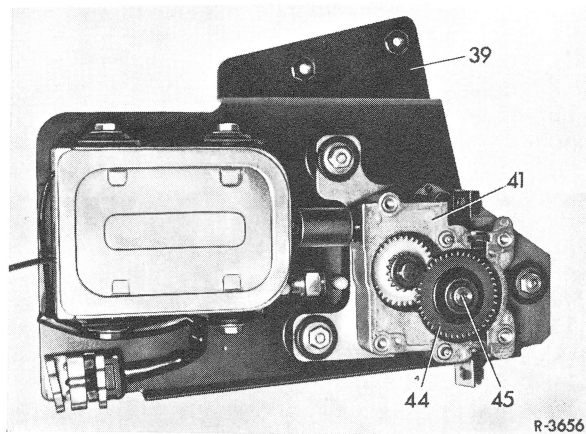


Fig. 3

- | | |
|--------------|---------------------|
| 39 Holder | 44 Large gear wheel |
| 41 Gear unit | 45 Drive shaft |

5 Disconnect teleflex tube and outlet pipe (35) from gear unit (Fig. 4).

6 Remove teleflex cable control (27) (77.0–200).

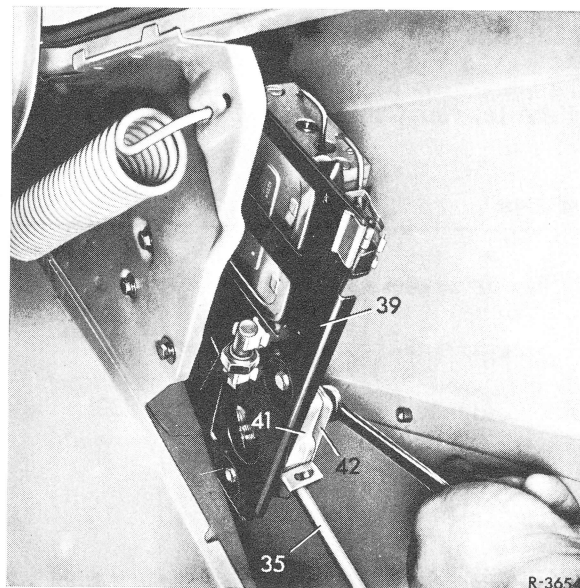


Fig. 4

- | | |
|----------------|--------------------|
| 35 Outlet pipe | 41 Gear unit |
| 39 Holder | 42 Gear unit cover |

Installation

7 Assemble gear unit.

8 Install holder with motor and gear unit.

9 Install teleflex cable control.

Caution! At end of assembly jobs, the slip coupling on gear unit must be readjusted (77.0–350).